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POLYUREA AND POLYASPARTICS

SP-91

TECHNICAL DATA SHEET

COMPONENTS	SOLIDS	VOC	MIX RATIO
2	100%	Near zero... <50 g/l	1.5:1 (A:B)

DESCRIPTION

SP-91 Polyscapes combines our robust, proprietary polyaspartic resin blend with our UV-stable aliphatic hardener and PN 1440 Scapes aggregate to create a fast-curing, durable, decorative polyaspartic floor system with unique performance characteristics. SP-91 Polyscapes is a 100% solids, low odor, low viscosity, aggregate-filled polyaspartic that combines properties of amazing flexibility, toughness and UV resistance.

RECOMMENDED USES

SP-91 is primarily used as a binder resin for our decorative, aggregate-filled Polyscapes system, due to its unsurpassed UV stability, toughness and abrasion resistance. It adheres well to many substrates including concrete, gypsum, cement board, metals and fiberglass. Suitable topcoats for SP-91 Polyscapes are as follows: U-51 MCU, U-21 2K WB urethane, or F-series polyaspartics.

LIMITATIONS

SP-91, along with PN 1440 Scapes aggregate, is designed to be applied between 1/16" – 1/8" as a floor system (approximately 90-127 sq ft/kit). Ideal application temperatures to be between 60-90°F. Cooler temperatures will increase cure times. Warmer temperatures will decrease working and cure times. Verify that substrate temperature is above 5 degrees of dewpoint during application and cure of material to avoid any potential condensation.

SURFACE PREPARATION

The preparation method for each project is determined by a full understanding of the substrate to be coated, the chemistry of the coating system being used, the coating system thickness, and numerous other factors. The coating installer should fully read and understand ICRI Guideline NO. 310.2R-2013 and OSHA 29 CFR 1926.1153 before starting preparatory work. The aim, of preparing a substrate for coating applications, is to roughen the surface, remove weak layers, contaminants, dirt, debris and present a solid, clean, dry substrate for the primer. If unsure as to the level of preparation needed contact Polymer Nation at Lab@polymerNation.com.

MIXING

It is always recommended to mix the entire kit, whenever possible, to avoid off-ratio mixtures. Mix ratio (liquids only) is approximately 1.8 gallons of SP-91 Part A to 1.2 gallons of SP-91 Part B. Combine all of part A and B into a single container, large enough to accept the entire kit (Part A packaging is designed to contain the entire kit for mixing). At low speed, mix A&B liquids for 15-30 seconds using a 350 RPM mixer making sure to not introduce excessive air into the material. Under agitation, add 32 lb. bag of PN 1440 Scapes aggregate and mix thoroughly for 60-90 seconds.

APPLICATION

Pour ribbon of mixed material onto the floor and spread using a 1/4" or 3/8" steel v-notched rake. Upon placement of material, back roll material with a metal-tine spike roller or a fresh plastic-tine spike roller to maintain an even mil thickness of material while maintaining a wet edge. Pour next ribbon on top of wet material and repeat the process. Clean tools with a solvent similar to Xylene or Acetone.

COMPONENTS

Part A

Part B

GENERAL PRODUCT INFORMATION

Chemistry	Polyurea and Polyaspartics
Color / Finish	Clear
Number of Components	2
Solids by Volume	100%
VOC (Mixed)	Near zero... <50 g/l
Mix Ratio	1.5:1(A:B)
Mixed Viscosity	450-650 cP 25°C/77°F
Gel / Working Time	25-30 minutes
Application Temperature	60-90°F

3-component when used as binder resin in Polyscapes system

liquids only

Ideal application temperature

PHYSICAL PROPERTIES

The data below was gathered at temperatures of 72-75°F and 30-50% RH

Hardness	20 @ 24 hours / 50 @ 7 days	Pendulum Hardness (König)
Tensile Strength	3,270 psi	ASTM C307
Compressive Strength	N/A	ASTM C579
Flexural Strength	5,150 psi	ASTM C580
Abrasion — Taber CS-17	0.026g Loss (when higher abrasion resistance is required the addition of PC 1336 to the coating should be included)	ASTM D4060
Impact Resistance	>160 inch pounds	ASTM D2794
Adhesion to Concrete	>450 Substrate failure	ASTM D7234
Gloss @ 60°	85-95	
Accelerated Weathering	Non-yellowing	ASTM G154
Moisture Absorption	<.2 weight increase	ASTM C413
Coefficient of Thermal Lineal Expansion	15-17 x 10-6 27-30 x 10-6	ASTM C531
Water Vapor Transmission	See ASTM D3010	ASTM D1653
Independent Certificate — Third-Party Testing	N/A	ASTM D3010
Adhesion	5A	ASTM D3359
Adhesion to Steel	N/A	ASTM D4541
Hiding Power	2-5/175 When pigmented	ASTM D5150
Flammability When Adhered to Concrete	Self-Extinguishing	ASTM D635
Coefficient of Friction — Dry	0.75	NFSI B101.0
Coefficient of Friction — Wet	0.7	NFSI B101.1

CURE SCHEDULE

Dry to Touch	2-4 hours
Through Dry	8-12 hours
Dry to Light Use	16-24 hours
Full Cure	7 days

COVERAGE & PACKAGING

Coverage Rate	90 – 127 sq. ft./kit
Application Thickness	60-80 mils
Packaging	3 Gallon kits (A – 1.8 gal B – 1.2 gal)

STORAGE, HANDLING & SAFETY

Store at 60-80 degrees F. Store material between 60-80 degrees F in a protected dry location. Refer to the current Safety Data Sheet (SDS) for this product before handling, mixing, or applying. Use appropriate personal protective equipment and ensure adequate ventilation during application and cure. Dispose of material, containers, solvents, etc., per Federal, State and local guideline, rules and laws.

TEST DATA

Test data has been gathered from testing conducted by independent, internal and third party testing. The best way to compare coating performance is by head-to-head independent testing as this removes the numerous variables found between testing standards, equipment and testing agencies.

TYPICAL VALUES

The information here is general information to help our customers determine whether our products suit their specific applications. Our products are intended for sale to commercial and industrial customers. We require that customers inspect and test our products before use to satisfy themselves as to the content and suitability for the applications they intend to use our products. Nothing herein shall constitute any warranty expressed or implied, including any warranty of merchantability or fitness for a particular purpose, nor is any protection from any law or patent to be inferred. The exclusive remedy for all proven claims is the replacement of our materials, and we shall not be liable for incidental or consequential damages. Polymer Nation Chemical Company LLC, 405 Oakwood Ave. Waukegan, IL 60085. All rights reserved.